

Work Order ID 58409

May 6, 2010 8:13:40 AM



Page 1

Item ID: DSI 9410-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Modification

Start Date: 5/06/10 Start Qty: 8.00



Cust Item ID:

Required Date: 5/06/10 Req'd Qty: 8.00

Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9410

B

100

0.00



DC

0.00

Document Control

Memo

Photocopy bluefile & type labels per PPP DSI 9410-011

CHG001

~~CHG001 PER ECN 08-533~~ 8/10/06

110

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

120

0.00



QC

0.00

Quality Control

QC4- 100% Inspect kits for completeness

Memo

8/10/06

10-5-6 (80) 50

(80)

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Page 2

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QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP DSI 9410-011

Location:

PPP rev: A

10/5/06 (P)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

10/05/06 *MF* *10-5-6*

Picklist Print

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Page 1

Work Order ID: 58409

Parent Item: DSI 9410-011

Parent Item Name: Step Modification

Comments: IPP RevA: New issue DD verified by:EC
10.03.03 verified by:EC

IPP rev:B as per dwg RevB DD

Start Date: 5/06/10

Required Date: 5/06/10

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN4-15A		Purchased	No			110	Each	327.0000	8			



Bolt

Location
ST358

Loc Qty

Loc Code

AN960JD416



Washer

D2732-030



Rubber Cushion

cut (4) at 3.00" per kit

D3595



Rubber Cushion (per sq ft)

(D3595-200-300) Cut(2) at 2.00" X 3.00" as per dwg
D3595 (per kit)

Purchased No

Manufactured No

Manufactured No

327
26
301

110 * Each

110 Each

110 sf

0.0000 12x

0.0000

0.0000

16

4

0.0833

64

M114576 10-5-6

B56566 10-5-6

B39953

10-5-6

8x

Picklist Print

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Work Order ID: 58409

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Parent Item Name: Step Modification

Comments: IPP RevA: New issue DD verified by:EC IPP rev:B as per dwg RevB DD
10.03.03 verified by:EC

Start Date: 5/06/10

Required Date: 5/06/10

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L4		Purchased	No			110	Each	2,692.000	8			



Nut

Location	Loc Qty	Loc Code
ST139	2	
111827	2	
ST300	2190	
113422	96	
114108	86	
114523	2000	
9063	8	
ST463	500	
114416	500	

10-5-6 SP
87

10-5-6

DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

REFERENCE ONLY

5
TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, IT IS ACCEPTABLE TO INSTALL THE DSI 9410-011 KIT. INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION STRIP CALLED OUT ON DRAWING D350-591 REV. F.

FOR CUSTOMERS WHO HAVE PREVIOUSLY INSTALLED D2856-400-720 ABRASION STRIPS REMOVE THE ABRASION STRIPS IN ACCORDANCE WITH ICA-D350-591. PRIOR TO INSTALLING THE DSI 9410-011 KIT.

DSI 9410-011 KITS WILL BE INCLUDED WITH D350-591-311/-312 STEPS AT CHANGE 002 AND SUBSEQUENT.

QTY	PART NUMBER	DESCRIPTION
X	DSI 9410-011	STEP MODIFICATION KIT
	D2732-030	CUSHION
	D3595-200-300	CUSHION
	MS2042L4	BOLT
	MS2042L4	WASHER
	MS2042L4	NUT (OR MS21042-4)

RECEIVED
DEPARTMENT OF TRANSPORT
CANADIAN IDENTIFICATION
DIVISION
OTTAWA, ONTARIO
JUL 10 2008
BY [Signature]
DATE [Signature]
ISSUED BY [Signature]

B	SHEET 1 DELETE REVISED P/L. (SEPERATE DSI KIT FROM MAIN KIT SEE NCR 08-082 FOR DETAILS)	AJS	08.09.08
A	NEW ISSUE	PH	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	[Signature]	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	STEP MODIFICATION KIT	NTS
DATE	08.09.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCIAL OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries